



















# **Datasheet**

# **Tianma**

NL10276AC30-52C 15.0" TFT

NL-60-120

The information contained in this document has been carefully researched and is, to the best of our knowledge, accurate. However, we assume no liability for any product failures or damages, immediate or consequential, resulting from the use of the information provided herein. Our products are not intended for use in systems in which failures of product could result in personal injury. All trademarks mentioned herein are property of their respective owners. All specifications are subject to change without notice.



# TFT COLOR LCD MODULE

NL10276AC30-52C

38cm (15.0 Type) XGA LVDS interface (1port)





DOD-PP-3294 (4th edition)

This DATA SHEET is updated document from DOD-PP-3225 (3).

All information is subject to change without notice. Please confirm the sales representative before starting to design your system.



#### INTRODUCTION

The Copyright to this document belongs to Tianma Japan, Ltd. (hereinafter called "TMJ"). No part of this document will be used, reproduced or copied without prior written consent of TMJ.

TMJ does and will not assume any liability for infringement of patents, copyrights or other intellectual property rights of any third party arising out of or in connection with application of the products described herein except for that directly attributable to mechanisms and workmanship thereof. No license, express or implied, is granted under any patent, copyright or other intellectual property right of TMJ.

Some electronic products would fail or malfunction at a certain rate. In spite of every effort to enhance reliability of products by TMJ, the possibility of failures and malfunction might not be avoided entirely. To prevent the risks of damage to death, human bodily injury or other property arising out thereof or in connection therewith, each customer is required to take sufficient measures in its safety designs and plans including, but not limited to, redundant system, fire-containment and anti-failure.

The products are classified into three grades: "Standard", "Special", and "Specific".

Each quality grade is designed for applications described below. Any customer who intends to use a product for application other than that of Standard is required to contact TMJ sales representative in advance.

The **Standard:** Applications as any failure, malfunction or error of the products are free from any damage to death, human bodily injury or other property (Products Safety Issue) and not related the safety of the public (Social Issues), like general electric devices.

Examples: Office equipment, audio and visual equipment, communication equipment, test and measurement equipment, personal electronic equipment, home electronic appliances, car navigation system (with no vehicle control functions), seat entertainment monitor for vehicles and airplanes, fish finder (except marine radar integrated type), PDA, etc.

The **Special:** Applications as any failure, malfunction or error of the products might directly cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and required high level reliability by conventional wisdom.

Examples: Vehicle/train/ship control system, traffic signals system, traffic information control system, air traffic control system, surgery/operation equipment monitor, disaster/crime prevention system, etc.

The **Specific:** Applications as any failure, malfunction or error of the products might severe cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and developed, designed and manufactured in accordance with the standards or quality assurance program designated by the customer who requires extremely high level reliability and quality.

Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the "Standard" unless otherwise specified in this document.



# **CONTENTS**

INTRODUCTION	2
1. OUTLINE	4
1.1 STRUCTURE AND PRINCIPLE	
1.2 APPLICATION	
1.3 FEATURES	
2. GENERAL SPECIFICATIONS	
3. BLOCK DIAGRAM	
4. DETAILED SPECIFICATIONS	
4.1 MECHANICAL SPECIFICATIONS	
4.2 ABSOLUTE MAXIMUM RATINGS	
4.3 ELECTRICAL CHARACTERISTICS	
4.3.1 LCD panel signal processing board	
4.3.2 LED driver	
4.3.3 Fuse	
4.4 POWER SUPPLY VOLTAGE SEQUENCE	
4.4.1 LCD panel signal processing board	
4.4.2 LED driver	
4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS	
4.5.1 LCD panel signal processing board	
4.5.2 LED driver	
4.5.3 Positions of socket	13
4.5.4 Input data mapping	14
4.6 DISPLAY COLORS AND INPUT DATA SIGNALS	
4.6.1 Combinations of input data signals and FRC signal	
4.6.2 16,194,277 colors	16
4.6.3 262,144 colors	17
4.7 DISPLAY POSITIONS	
4.8 SCANNING DIRECTIONS	
4.9 INPUT SIGNAL TIMINGS	
4.9.1 Outline of input signal timings	
4.9.2 Timing characteristics	
4.9.3 Input signal timing chart	
4.10 LVDS Rx AC SPEC	
4.11 OPTICS	
4.11.1 Optical characteristics	
4.11.2 Definition of contrast ratio	
4.11.3 Definition of luminance uniformity	
4.11.4 Definition of response times	
4.11.5 Definition of viewing angles	
5. ESTIMATED LUMINANCE LIFETIME	
6. RELIABILITY TESTS	
7. PRECAUTIONS	
7.2 CAUTIONS	
7.3.1 Handling of the product	
7.3.2 Environment	
7.3.3 Characteristics	
7.3.4 Others	
8. OUTLINE DRAWINGS	
8.1 FRONT VIEW	
8.2 REAR VIEW	
· · · · · · · · · · · · · · · · · ·	



## 1. OUTLINE

#### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL10276AC30-52C is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

#### 1.2 APPLICATION

• For industrial use

#### 1.3 FEATURES

- Adoption of T-EVT (Transmissive-Enhanced View TFT)
- Wide viewing angle
- Ultra high luminance
- Low reflection
- LVDS interface
- Reversible-scan direction
- Selectable 8-bit or 6-bit digital signals for data of RGB
- Narrow border
- LED backlight built in LED driver
- Compliant with the European RoHS directive (2011/65/EU) and Delegated Directive (2015/863/EU, Amending Annex II of 2011/65/EU)
- Acquisition product for UL60950-1/CSA C22.2 No.60950-1-03 (File number: E170632)
- Acquisition product for UL62368-1/CSA C22.2 No.62368-1-14 (File number: E170632)



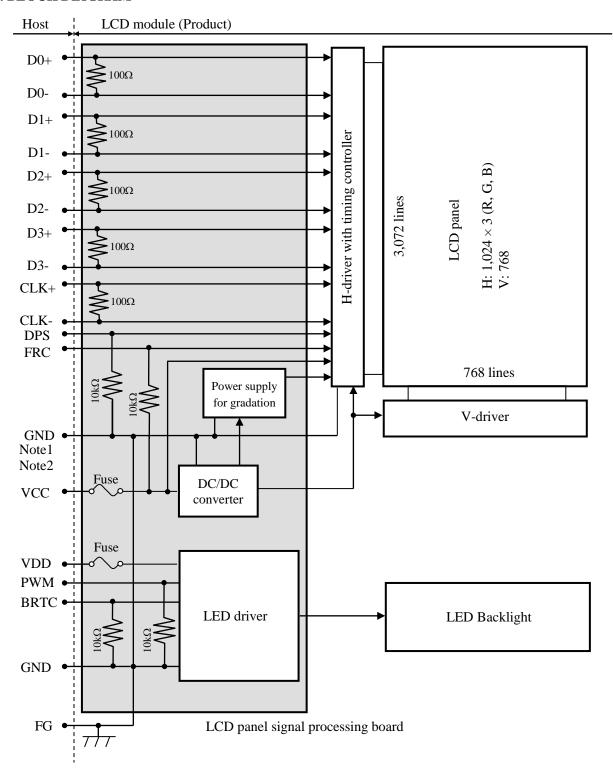


# 2. GENERAL SPECIFICATIONS

Display area	304.128 (H) × 228.096 (V) mm
Diagonal size of display	38cm (15.0 inches)
Drive system	a-Si TFT active matrix
Display color	16,194,277 colors (At 8-bit input, FRC terminal= Low) 262,144 colors (At 6-bit input, FRC terminal= High or Open)
Pixel	1,024 (H) × 768 (V) pixels
Pixel arrangement	BGR (Blue dot, Green dot, Red dot) vertical stripe
Dot pitch	$0.099 \text{ (H)} \times 0.297 \text{ (V)} \text{ mm}$
Pixel pitch	$0.297 \text{ (H)} \times 0.297 \text{ (V)} \text{ mm}$
Module size	326.5 (W) × 253.5 (H) × 13.0 (D) mm (typ.)
Weight	1,150g (typ.)
Contrast ratio	1,000:1 (typ.)
Viewing angle	At the contrast ratio ≥10:1  • Horizontal: Right side 80° (typ.), Left side 80° (typ.)  • Vertical: Up side 80° (typ.), Down side 80° (typ.)
Designed viewing direction	<ul> <li>At DPS= Low or Open: Normal scan</li> <li>Viewing direction without image reversal: Up side (12 o'clock)</li> <li>Viewing direction with contrast peak: Down side (6 o'clock)</li> <li>Viewing angle with optimum grayscale (γ = 2.2): Normal axis (perpendicular)</li> </ul>
Polarizer surface	Clear + Antireflection (AR)
Polarizer pencil-hardness	2H (min.) [by JIS K5600]
Color gamut	At LCD panel center 60% (typ.) [against NTSC color space]
Response time	$Ton+Toff (10\% \longleftrightarrow 90\%)$ 8ms (typ.)
Luminance	At the maximum luminance control 1,600cd/m² (typ.)
Signal system	LVDS interface (1 port)
Power supply voltage	LCD panel signal processing board: 3.3V LED driver: 12.0V
Backlight	LED backlight built in LED driver
Power consumption	At the maximum luminance control, Checkered flag pattern 24.1W (typ.)



#### 3. BLOCK DIAGRAM



Note1: Relation between GND (Signal ground and LED driver ground) and FG (Frame ground) in the LCD module is as follows.

GND- FG	Connected
---------	-----------

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that these grounds to be connected together in customer equipment.



#### 4. DETAILED SPECIFICATIONS

## 4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification		Unit
Module size	$326.5 \pm 0.5 \text{ (W)} \times 253.5 \pm 0.5 \text{ (H)} \times 13.0 \pm 0.5 \text{ (D)}$	Note1	mm
Display area	304.128 (H) × 228.096 (V)	Note1	mm
Weight	1,150 (typ.), 1,265 (max.)		g

Note1: See "8. OUTLINE DRAWINGS".

## 4.2 ABSOLUTE MAXIMUM RATINGS

	Parameter		Symbol	Rating	Unit	Remarks	
Power supply	LCD panel signal	processing board	VCC	-0.3 to +3.96	V		
voltage	LED d	river	VDD	-0.3 to +15.0	v		
	LCD panel signa		VD	-0.5 to +3.96	V	Ta= 25°C	
Input voltage for signals	processing board	Function signals Note2	VF	-0.5 to +3.96	v	1a-23 C	
	LED d		PWM	-0.3 to +5.5	V		
	LED 0	nver	BRTC	-0.3 to +5.5	V		
Ir	cident light intensity	7	II	150,000	lx	Note3	
	Storage temperature		Tst	-30 to +80	°C	-	
Operating	Front surface emperature		TopF	-30 to +70	°C	Note4	
Operating (	emperature	Rear surface	TopR	-30 to +70	°C	Note5	
				≤ 95	%	Ta ≤ 40°C	
	Relative humidity		RH	≤ 85	%	40°C < Ta ≤ 50°C	
	Note6		КП	≤ 55	%	50°C < Ta ≤ 60°C	
				≤36	%	60°C < Ta ≤ 70°C	
	Absolute humidity Note6		АН	≤ 70 Note7	g/m <sup>3</sup>	Ta > 70°C	

Note1: D0+/-, D1+/-, D2+/-, D3+/-, CLK+/-

Note2: DPS, FRC

Note3: If the product surface (polarizer) is exposed to an ultraviolet ray, the polarizer may discolor (Surface treatment may be damaged.). Use a filter to protect the polarizer from the ultraviolet ray.

Note4: Measured at LCD panel surface (including self-heat)

Note5: Measured at LCD module's rear shield surface (including self-heat)

Note6: No condensation

Note7: Water amount at Ta= 70°C and RH= 36%



## 4.3 ELECTRICAL CHARACTERISTICS

## 4.3.1 LCD panel signal processing board

(Ta= 25°C, Note1)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VCC	3.0	3.3	3.6	V	-
Power supply current		ICC	-	400 Note2	780 Note3	mA	at VCC= 3.3V
Permissible ripple voltage		VRP	-	-	100	mVp-p	for VCC Note4, Note5, Note6
Differential input	High	VTH	-	-	+100	mV	at VCM= 1.2V
threshold voltage	Low	VTL	-100	-	-	mV	Note7,Note8
Input Differential Voltage		VID	200	-	600	mV	
Differential Input Common Voltage	Mode	VCM	0.2	-	2.1	V	-
Terminating resistance		RT	-	100	-	Ω	-
Input voltage for DPS	High	VFH1	0.7VCC	-	VCC	V	
signal	Low	VFL1	0	-	0.3VCC	V	CMOS level
Input voltage for FRC	High	VFH2	0.7VCC	-	VCC	V	CIVIOS IEVEI
signal	Low	VFL2	0	-	0.3VCC	V	
Input current for DPS	High	IFH1	-	-	500	μΑ	
signal	Low	IFL1	-500	-	-	μΑ	_
Input current for FRC	High	IFH2	-	-	500	μΑ	-
signal	Low	IFL2	-500	-	-	μΑ	

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: Checkered flag pattern [by IEC 61747-6]

Note3: Pattern for maximum current

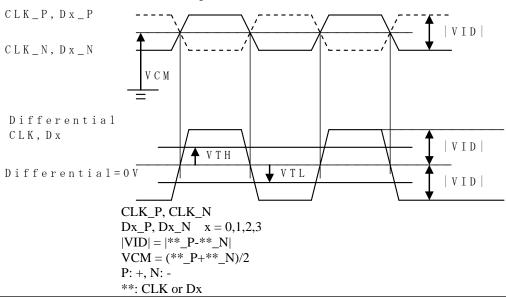
Note4: This product works even if the ripple voltage levels are over the permissible values, but there might be noise on the display image.

Note5: The permissible ripple voltage includes spike noise.

Note6: The load variation influence does not include.

Note7: Common mode voltage for LVDS receiver

Note8: DC characteristics (LVDS receiver part)





#### 4.3.2 LED driver

(Ta= 25°C, Note1)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage	;	VDD	10.8	12.0	13.2	V	-
Power supply current		IDD	-	1,900	2,500 Note2	mA	at VDD= 12.0V, at the maximum luminance control
Permissible ripple vo	ltage	VRPD	-	-	200	mVp-p	for VDD Note3, Note4,Note5
Input voltage for	High	VDFH1	1.2	-	5.25	V	
PWM signal	Low	VDFL1	-	-	0.4	V	
Input voltage for	High	VDFH2	1.5	-	5.25	V	
BRTC signal	Low	VDFL2	0	-	0.8	V	NI 4 C
Input current for	High	IDFH1	-	-	300	μΑ	Note6
PWM signal	Low	IDFL1	-300	-	-	μΑ	
Input current for	High	IDFH2	-	-	300	μΑ	
BRTC signal	Low	IDFL2	-300	-	-	μΑ	
PWM frequency	-	$f_{PWM}$	200	-	10k	Hz	Note7, Note8
PWM duty ratio	DR <sub>PWM</sub>	1	-	100	%	Note9,Note10, Note11	
PWM pulse width		tPWH	5	-	-	μs	Note10, Note11

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: This value excludes peak current such as overshoot current.

Note3: This product works even if the ripple voltage levels are over the permissible values, but there might be noise on the display image.

Note4: The permissible ripple voltage includes spike noise.

Note5: The power supply lines (VDD and GND) may have ripple voltage during luminance control of LED. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on.

Note6: See "3. BLOCK DIAGRAM".

Note7: A recommended f<sub>PWM</sub> value is as follows.

$$f_{PWM} = \frac{2n-1}{4} \times fv$$

(n = integer, fv = frame frequency of LCD module)

Note8: Depending on the frequency used, some noise may appear on the screen, please conduct a thorough evaluation.

Note9:  $DR_{PWM} = \frac{tPWH}{tPW}$ 

tPWH: PWM pulse width, tPW: PWM dimming cycle (= 1/fPWM)

Note10:While the BRTC signal is high, do not set the tPWH (PWM pulse width) is less than minimum value. It may cause abnormal working of the backlight. In this case, turn the backlight off and then on again by BRTC signal.

Note11:Regardless of the PWM frequency, both PWM duty ratio and PWM pulse width must be always more than the minimum values.



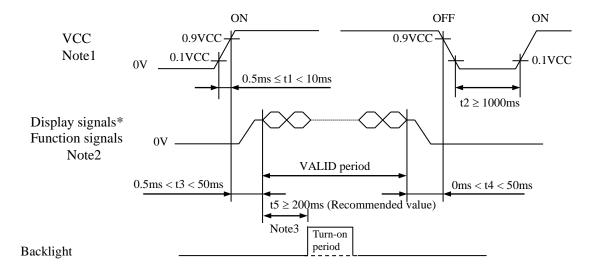
#### 4.3.3 Fuse

D		Fuse	D. d	E .	Remarks	
Parameter	Type	Supplier	Rating	Fusing current		
VCC	FCC16152AB	KAMAYA ELECTRIC	1.5A	3.0A 5 seconds		
VCC	rec10132AB	Co., Ltd.	36V	maximum	Note1	
VDD FHC32402AD		KAMAYA ELECTRIC	4.0A	10.0A, 5 seconds	Note1	
VDD	FHC32402AD	Co., Ltd.	32V	maximum		

Note1: The power supply's rated current must be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

## 4.4 POWER SUPPLY VOLTAGE SEQUENCE

## 4.4.1 LCD panel signal processing board



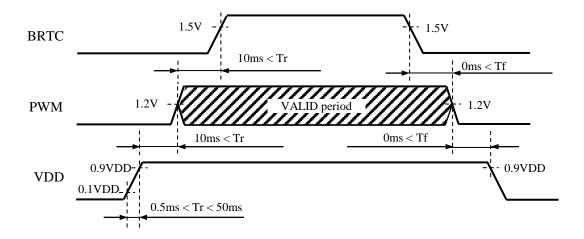
\* These signals should be measured at the terminal of  $100\Omega$  resistance.

- Note1: If there is a voltage variation (voltage drop) at the rising edge of VCC below 3.0V, there is a possibility that a product does not work due to a protection circuit.
- Note2: Display signals (D0+/-, D1+/-, D2+/-, D3+/- and CLK+/-) and function signals (DPS and FRC) must be set to Low or High-impedance, except the VALID period (See above sequence diagram), in order to avoid the circuitry damage.
  - If some of display and function signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display and function signals, VCC also must be shut down.
- Note3: In order to avoid unstable data display, the backlight is recommended to turn on within the VALID period of display and function signals.

Recommended value:  $t5 \ge 200 \text{ms}$ 



## 4.4.2 LED driver



Note1: These are the display and function signals for LCD panel signal processing board.



## 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

## 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): 185083-20121 (P-TWO ELECTRIC TECHNOLOGY CO., LTD.)
Adaptable plug: DF14-20S-1.25C (Hirose Electric Co., Ltd. (HRS))

Pin No.	Symbol	Signal	Input data signal: 8-bit	Input data signal: 6-bit	Remarks					
1	VCC	Power supply	Power	Note1						
2	VCC	Tower suppry	Tower	Note1						
3	GND	Ground	Ground Ground							
4	DPS	Selection of scan direction		everse scan formal scan	Note2					
5	D0-	Direct data	DO D	5 60	N-4-2					
6	D0+	Pixel data	R0-R	Note3						
7	GND	Ground	Gro	Ground						
8	D1-	Pixel data	G1-G5,	Note3						
9	D1+	1 ixei uata	G1-G3,	. БО-БТ	Notes					
10	GND	Ground	Gro	Ground						
11	D2-	Pixel data	B2-B	Note3						
12	D2+	Fixel data	B2-B	Notes						
13	GND	Ground	Gro	und	Note1					
14	CLK-	Pixel clock	Dival	clock	Note3					
15	CLK+	FIXCI CIUCK	Pixel	CIUCK	Notes					
16	GND	Ground	Gro	und	Note1					
17	D3- / GND	Pixel data	R6-R7	Croverd	No2					
18	D3+ / GND	/ Ground	G6-G7 B6-B7	Ground	Note3					
19	N. C.	Non connection	Keep this	pin Open	-					
20	FRC	Selection of the number of colors								

Note1: All GND and VCC terminals should be used without any non-connected lines.

Note2: See "4.8 SCANNING DIRECTIONS".

Note3: Twist pair wires with  $100\Omega$  (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note4: See "4.6 DISPLAY COLORS AND INPUT DATA SIGNALS".

☆



## 4.5.2 LED driver

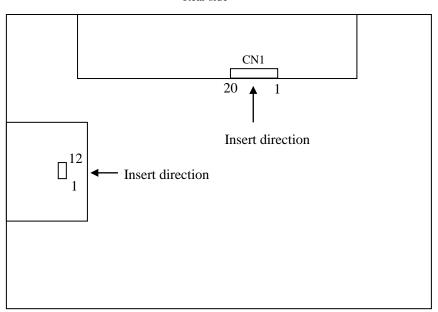
CN2 socket (LCD module side): 53780-1270 (Molex)/ 3806K-F12N-03L (ENTERY)
Adaptable plug: P24038P12 (STM)/ H208K-D12N-22B (ENTERY)

	1 0	* /	,
Pin No.	Symbol	Signal	Remarks
1	VDD	Power supply	
2	VDD	Power supply	N 1
3	VDD	Power supply	Note1
4	VDD	Power supply	
5	GND	Ground	
6	VDD Power supply	N 1	
7	GND	Ground	Note1
8	GND	Ground	
9	N. C.	Non connection	Keep this pin Open.
10	N. C.	Non connection	Keep this pin Open.
11	BRTC	Backlight ON/OFF control	High: ON Low or Open: OFF
12	PWM	Luminance control	PWM Dimming

Note1: All GND and VDD terminals should be used without any non-connected lines.

## 4.5.3 Positions of socket

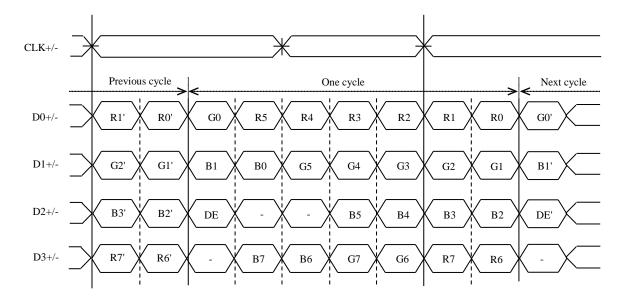
## Rear side





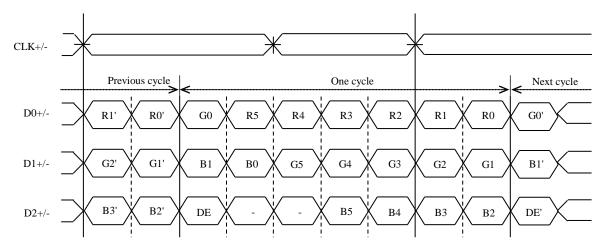
## 4.5.4 Input data mapping

## (1) Input data signal: 8-bit



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R7, G7, B7 Note2: Twist pair wires with 100Ω(Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

## (2) Input data signal: 6-bit



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R5, G5, B5 Note2: Twist pair wires with 100Ω(Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.



## 4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

# 4.6.1 Combinations of input data signals and FRC signal

This product can display equivalent of 16,194,277 colors and 262,144 colors by combination of input data signals and FRC signal. See the following table.

Combination	Input data signals	CN1- Pin No.17 and 18	FRC terminal	Display colors	Remarks
1)	8-bit	D3+/-	Low	16,194,277	Note1
2	6-bit	GND	High or Open	262,144	Note2

Note1: See "4.6.2 16,194,277 colors". Note2: See "4.6.3 262,144 colors".



4.6.2 16,194,277 colors

This product can display equivalent of 16,194,277 colors with 253 gray scales by combination ①. (See "4.6.1 Combinations of input data signals and FRC signal".)

Also the relation between display colors and input data signals is as follows.

(Note1)

Display	anlora								Dat	a sig	nal	(0: I	Low	leve	el, 1:	Hi	gh le	vel)							
Display	COIOIS	R7	R6	R5	R4	R3	R2 I	<b>R</b> 1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	X	X
ors	Red	1	1	1	1	1	1	X	X	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Basic Colors	Magenta	1	1	1	1	1	1	X	X	0	0	0	0	0	0	0	0	1	1	1	1	1	1	X	X
sic	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	X	X	0	0	0	0	0	0	0	0
Ba	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X
	Yellow	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
le		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
sca	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red gray scale	1													:								:			
d gg					. :		0		0	_	0	0	0	:	0	0	0		0			:	0	0	0
Re	bright	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1 1	1 1	1 1	1	0	1	1 X	0	0	0	0	0	0	0	0	$\begin{bmatrix} 0 \\ 0 \end{bmatrix}$	0	0	0	0	0	0	0
		0	0	0	0	0	0	X 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
cale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
ay s	†	U	U	U			Ü	U	U	U	U	U	U		U	1	U		U	U			U	U	U
Green gray scale	Ţ													:								:			
een	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0
U	origin	0	0	0	0	0	0	0	0	1	1	1	1	1	0	1	1	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	X	X	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4)		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
cale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
ay s	$\uparrow$				:	:								:							:	:			
gi	$\downarrow$				:									:							:	:			
Blue gray scale	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0	1	0
<u> </u>		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0	1	1
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	X	X

Note1: X means 0 or 1.



4.6.3 262,144 colors

This product can display 262,144 colors with 64 gray scales by combination ②. (See "**4.6.1 Combinations of input data signals and FRC signal**".)

Also the relation between display colors and input data signals is as follows.

Display colors							Dat	a sign	al (0:	Low	level	, 1: H	ligh le	vel)					
Dispia	y colors	R 5	R 4	R 3	R 2	R 1	R 0	G5	G4	G3	G2	G1	G0	B 5	B4	В3	B 2	B 1	B 0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
ors	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Basic colors	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
ısic	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
$\mathbf{B}_{2}$	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u>e</u>		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
sca	dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Red gray scale	<b>↑</b>			:							:						:		
d g	<b>↓</b>				:	0					:	0	0		0		:	0	
Re	bright	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
cale	dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Š.	dark ↑	0	U	0		U	U	U	U	· ·		1	U	0	U	· ·		U	U
Green gray scale	1																		
een	bright	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	. 0	0	0
Ğ	origin	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4)		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Blue gray scale	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	$\uparrow$			:	:						:						:		
	$\downarrow$			:	:						:						:		
31ue	bright	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
Д		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



## 4.7 DISPLAY POSITIONS

D (1, 1)  B G R									
D(1, 1)	D( 2, 1)		D( X, 1)		D(1023, 1)	D(1024, 1)			
D(1, 2)	D( 2, 2)		D( X, 2)		D(1023, 2)	D(1024, 2)			
•	•	•	•	•	•	•			
•	•		•						
•	•	•	•	•	•	•			
D( 1, Y)	D( 2, Y)		D( X, Y)		D(1023, Y)	D(1024, Y)			
•	•	•	•	•	•	•			
	•		•			•			
•	•	•	•	•	•	•			
D( 1, 767)	D( 2, 767)		D( X, 767)		D(1023, 767)	D(1024, 767)			
D( 1, 768)	D( 2, 768)		D( X, 768)		D(1023, 768)	D(1024, 768)			

Note1: See "4.8 SCANNING DIRECTIONS".

## 4.8 SCANNING DIRECTIONS

The following figures are seen from a front view.

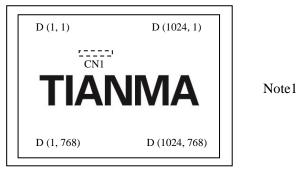


Figure 1. Normal scan (DPS: Low or Open)

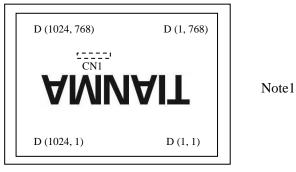


Figure 2. Reverse scan (DPS: High)

Note1: Meaning of D (X, Y)

D (X, Y): Input data signals for LCD panel signal processing board

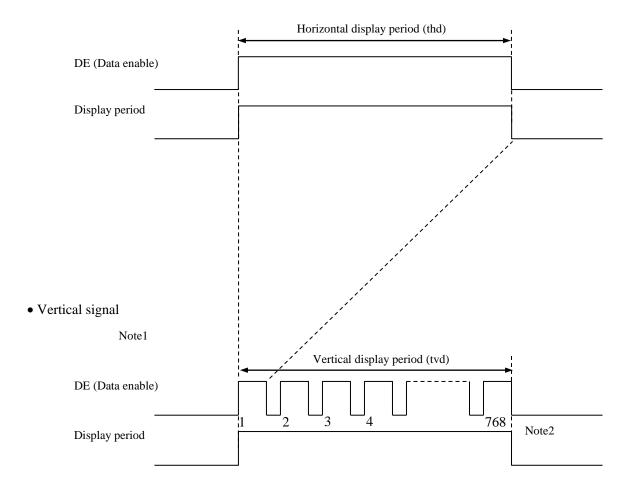


## 4.9 INPUT SIGNAL TIMINGS

# 4.9.1 Outline of input signal timings

• Horizontal signal

Note1



Note1: This diagram indicates virtual signal for set up to timing.

Note2: See "4.9.3 Input signal timing chart" for the pulse number.



# 4.9.2 Timing characteristics

(Note1, Note2, Note3)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks	
		quency	1/tc	52.0 65.0 71.0		MHz	15.385ns (typ.)	
CLK	Du	Duty ratio		-			-	
	Rise tim	-	-			ns	-	
	CLK-DATA	Setup time	-				ns	
DATA	CLK-DATA	Hold time	-	-			ns	-
	Rise tim	ne, Fall time	-				ns	
	Horizontal	Cycle	th	16.542	20.676	26.88	μs	48.363kHz (typ.)
		Сусіе	ui	1,114	1,344	1,400	CLK	48.303K112 (typ.)
		Display period	thd	1,024			CLK	-
	77 . 1	Cycle	tv	13.34	16.666	20.0	ms	60.0Hz (typ.)
DE	Vertical (One frame)	Cycle	tv	780	806	845	Н	00.0Hz (typ.)
	(one traine)	Display period	tvd	768			Н	-
	CLK-DE	Setup time	-				ns	
	CLK-DE	Hold time	-	-		ns	-	
	Rise tim	ne, Fall time	-	1			ns	

Note1: Definition of parameters is as follows.

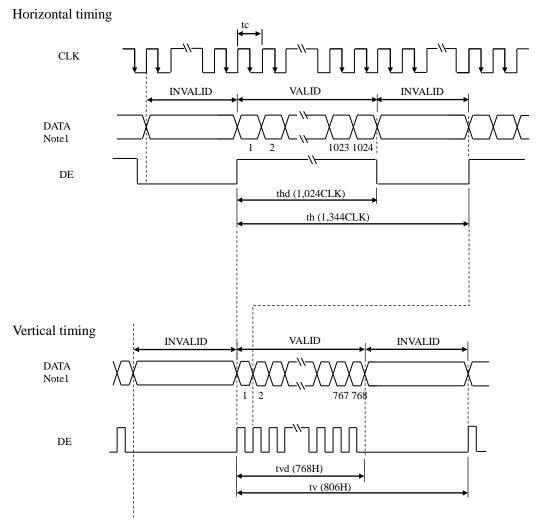
tc= 1CLK, th= 1H

Note2: See the data sheet of LVDS transmitter.

Note3: Vertical cycle (tv) should be specified in integral multiple of Horizontal cycle (th).



# 4.9.3 Input signal timing chart

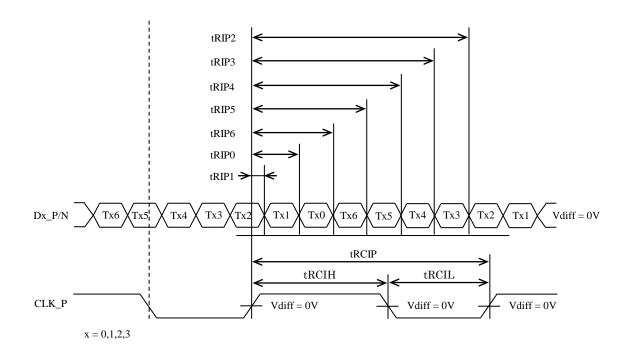


Note1: DATA = R0-R7, G0-G7, B0-B7 or R0-R5, G0-G5, B0-B5



# 4.10 LVDS Rx AC SPEC

Symbol	Parameter	min.	typ.	max.	Units
trcip	CLK_P+ Period	14.09	-	19.23	ns
trсін	CLK_P+ High pulse width	-	$rac{4}{7}t_{ ext{\tiny RCIP}}$	-	ns
trcil	CLK_P+ Low pulse width	-	$\frac{3}{7}t_{\text{\tiny RCIP}}$	-	ns
trmg	Receiver Data Input Margin	-0.4	-	0.4	ns
$t_{RIP1}$	Input Data Position0	-  t <sub>RMG</sub>	0.0	+  t <sub>RMG</sub>	ns
t <sub>RIP0</sub>	Input Data Position1	$\frac{t_{\text{RCIP}}}{7} -  t_{\text{RMG}} $	$\frac{t_{\mathrm{RCIP}}}{7}$	$\frac{t_{\text{RCIP}}}{7} +  t_{\text{RMG}} $	ns
t <sub>RIP6</sub>	Input Data Position2	$2\frac{\mathrm{t_{RCIP}}}{7} -  \mathrm{t_{RMG}} $	$2\frac{\mathrm{t_{RCIP}}}{7}$	$2\frac{\mathrm{trcip}}{7} +  \mathrm{trmg} $	ns
t <sub>RIP5</sub>	Input Data Position3	$3\frac{\text{trcip}}{7} -  \text{trmg} $	$3\frac{\text{trcip}}{7}$	$3\frac{\text{trcip}}{7} +  \text{trmg} $	ns
$t_{ m RIP4}$	Input Data Position4	$4\frac{\mathrm{trcip}}{7} -  \mathrm{trmg} $	$4\frac{\mathrm{trcip}}{7}$	$4\frac{\mathrm{t_{RCIP}}}{7} +  \mathrm{t_{RMG}} $	ns
t <sub>RIP3</sub>	Input Data Position5	$5\frac{\text{trcip}}{7} -  \text{trmg} $	$5\frac{\mathrm{trcip}}{7}$	$5\frac{t_{RCIP}}{7} +  t_{RMG} $	ns
t <sub>RIP2</sub>	Input Data Position6	$6\frac{t_{RCIP}}{7} -  t_{RMG} $	$6\frac{\mathrm{t_{RCIP}}}{7}$	$6\frac{t_{RCIP}}{7} +  t_{RMG} $	ns





#### **4.11 OPTICS**

# 4.11.1 Optical characteristics

(Note1, Note2)

Paramete	er	Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks
Luminano	ce	White at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	L	1,100	1,600	-	cd/m <sup>2</sup>	BM-5A or equivalent	_
Contrast ra	ıtio	White/Black at center $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	CR	600	1,000	-	-	BM-5A or equivalent	Note3
Luminance uniformity		White $\theta R = 0^{\circ}$ , $\theta L = 0^{\circ}$ , $\theta U = 0^{\circ}$ , $\theta D = 0^{\circ}$	LU	-	1.25	1.33	-	BM-5A or equivalent	Note4
	3371 .	x coordinate	Wx	0.263	0.313	0.363	-		
	White	y coordinate	Wy	0.279	0.329	0.379	-		
	D 1	x coordinate	Rx	-	0.615	-	-		
GI	Red	y coordinate	Ry	-	0.337	-	-		İ
Chromaticity	Green Blue	x coordinate	Gx	-	0.334	-	-	SR-3 or	NT
		y coordinate	Gy	-	0.608	-	-	equivalent	Note5
		x coordinate	Bx	-	0.157	-	-		
		y coordinate	Ву	-	0.080	-	-		
Color gam	nut	$\theta$ R= 0°, $\theta$ L= 0°, $\theta$ U= 0°, $\theta$ D= 0° at center, against NTSC color space	С	55	60	-	%		
Dasmanaa ti		White to Black	Ton	1	3	5	ms	BM-5A or	Note6
Response to	ime	Black to White	Toff	-	5	8	ms	equivalent	Note7
	Right	$\theta$ U= 0°, $\theta$ D= 0°, CR $\geq$ 10	θR	70	80	-	0		
Viewing angle	Left	$\theta$ U= 0°, $\theta$ D= 0°, CR $\geq$ 10	θL	70	80	-	0	EZ	Note8
vicwing angle	Up	$\theta R = 0^{\circ},  \theta L = 0^{\circ},  CR \ge 10$	θU	70	80	-	0	Contrast	Notes
	Down	$\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ CR \ge 10$	θD	70	80	-	0		

Note1: These are initial characteristics.

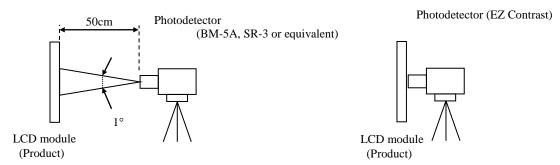
Note2: Measurement conditions are as follows.

Ta= 25°C, VCC= 3.3V, VDD= 12.0V, PWM duty ratio: 100%,

Display mode: XGA, Horizontal cycle= 1/48.363kHz, Vertical cycle= 1/60.0Hz,

DPS= Low or Open: Normal scan, FRC=Low (8-bit mode)

Optical characteristics are measured at luminance saturation 20minutes after the product works in the dark room. Also measurement methods are as follows.



Note3: See "4.11.2 Definition of contrast ratio".

Note4: See "4.11.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF= 30°C Note7: See "**4.11.4 Definition of response times**". Note8: See "**4.11.5 Definition of viewing angles**".



#### 4.11.2 Definition of contrast ratio

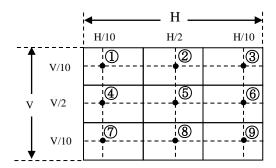
The contrast ratio is calculated by using the following formula.

## 4.11.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

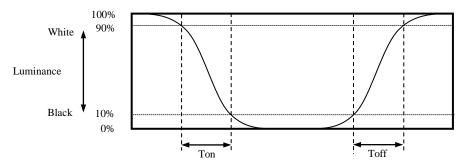
$$Luminance\ uniformity\ (LU) = \ \frac{Maximum\ luminance\ from\ \textcircled{1}\ \ to\ \textcircled{9}}{Minimum\ luminance\ from\ \textcircled{1}\ \ to\ \textcircled{9}}$$

The luminance is measured at near the 9 points shown below.

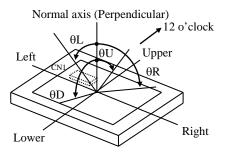


## 4.11.4 Definition of response times

Response time is measured at the time when the luminance changes from "white" to "black", or "black" to "white" on the same screen point, by photo-detector. Ton is the time when the luminance changes from 90% down to 10%. Also Toff is the time when the luminance changes from 10% up to 90% (See the following diagram.).



# 4.11.5 Definition of viewing angles





## 5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

## This lifetime is the estimated value, and is not guarantee value.

	Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit	
I ED alamantaria substance	25°C (Ambient temperature of the product) Continuous operation, PWM duty ratio: 100%	50,000	h
LED elementary substance	70°C (Temperature of LCD panel surface and rear shield surface) Continuous operation,PWM duty ratio: 100%	30,000	h

Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for LCD module but the value for LED elementary substance.

Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

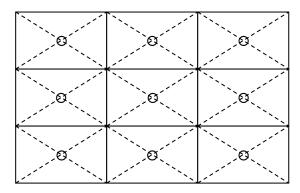


## 6. RELIABILITY TESTS

Test item	Condition	Judgment	Note1
High temperature and humidity (Operation)	① +60 ± 2°C, RH= 90%, 240hours ② Display data is black.		
High temperature (Operation)	<ol> <li>+70 ± 3°C, 240hours</li> <li>Display data is black.</li> </ol>		
Heat cycle (Operation)	① -30 ± 3°C1hour +70 ± 3°C1hour ② 50cycles, 4 hours/cycle ③ Display data is black.		
Thermal shock (Non operation)	(2) 100 avalas 1 havralas		
ESD (Operation)	<ol> <li>150pF, 150Ω, ±10kV</li> <li>9 places on a panel surface Note2</li> <li>10 times each place at 1 sec interval</li> </ol>		
Dust (Operation)	① Sample dust: No. 15 (by JIS-Z8901) ② 15 seconds stir ③ 8 times repeat at 1 hour interval		
Vibration (Non operation)	<u> </u>		
Mechanical shock (Non operation)	① 294m/s², 11ms ② ±X, ±Y, ±Z directions ③ 3 times each direction	No physical damages	

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

Note2: See the following figure for discharge points.





#### 7. PRECAUTIONS

#### 7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!** 



This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.



This sign has the meaning that a customer will be injured if the customer practices wrong operations.

#### 7.2 CAUTIONS



\* Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than 294m/s² and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6 N (\$\phi\$16mm jig))

# 7.3 ATTENTIONS /!

#### 7.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- 2) Do not hook nor pull cables such as lamp cable, and so on, in order to avoid any damage.
- 3 When the product is put on the table temporarily, display surface must be placed downward.
- 4 When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- $\bigcirc$  The torque for product mounting screws must never exceed 0.392N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws must be ≤ 4.5mm.
- ⑥ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
- ① Do not press or rub on the sensitive product surface.
- ® When cleaning the product surface, wipe it with a soft dry cloth.
- (9) Do not push or pull the interface connectors while the product is working.
- When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- ① Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.



#### 7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- ③ Do not operate in high magnetic field. If not, circuit boards may be broken.
- ④ This product is not designed as radiation hardened.

#### 7.3.3 Characteristics

#### The following items are neither defects nor failures.

- ① Characteristics of the LCD (such as response time, luminance, color uniformity and so on) may be changed depending on ambient temperature. If the product is stored under condition of low temperature for a long time, it may cause display mura. In this case, the product should be operated after enough time being left under condition of operating temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- ③ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ④ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑤ Optical characteristics may be changed depending on input signal timings.
- ⑥ The product gives AR (antireflection) coating of the polarizer surface. Though AR (antireflection) coating actualizes the low reflection with the multilayer structure, the color of reflection may differ among products and the color change of reflection may occur in the same product by fluctuation of AR (antireflection) coating.
- The interference noise between input signal frequency for this product's signal processing board and luminance control frequency of backlight driving circuit may appear on a display. Set up luminance control frequency of backlight driving circuit so that the interference noise does not appear.

## 7.3.4 Others

- ① All GND, VCC and VDD terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to TMJ.
- ④ The information of China RoHS (II) six hazardous substances or elements in this product is as follows.

China RoHS (II) six hazardous substances or elements								
Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr VI)	Polybrominated Biphenys (PBB)	Polybrominated Biphenyl Ethers (PBDE)			
×	0	0	0	0	0			

Note1: O: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is equal or below the limitation level of GB/T26572-2011 standard regulation.

X: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is above the limitation level of GB/T26572-2011 standard regulation.



## 8. OUTLINE DRAWINGS

8.1 FRONT VIEW

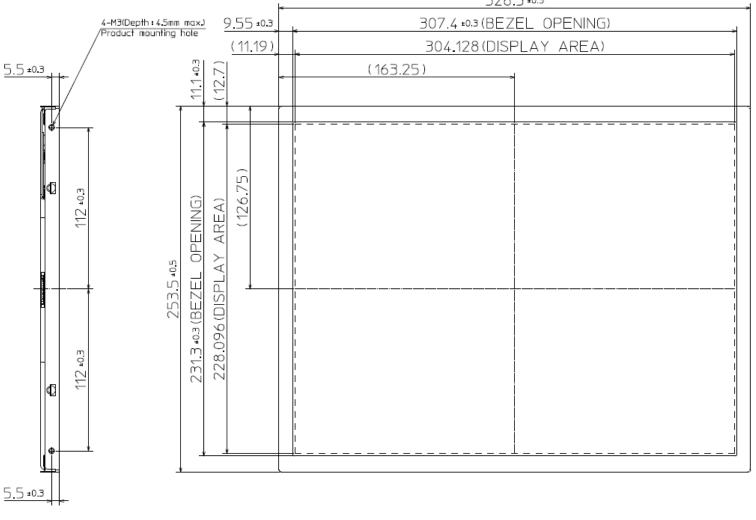


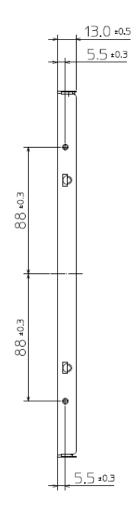
0

0

0

0



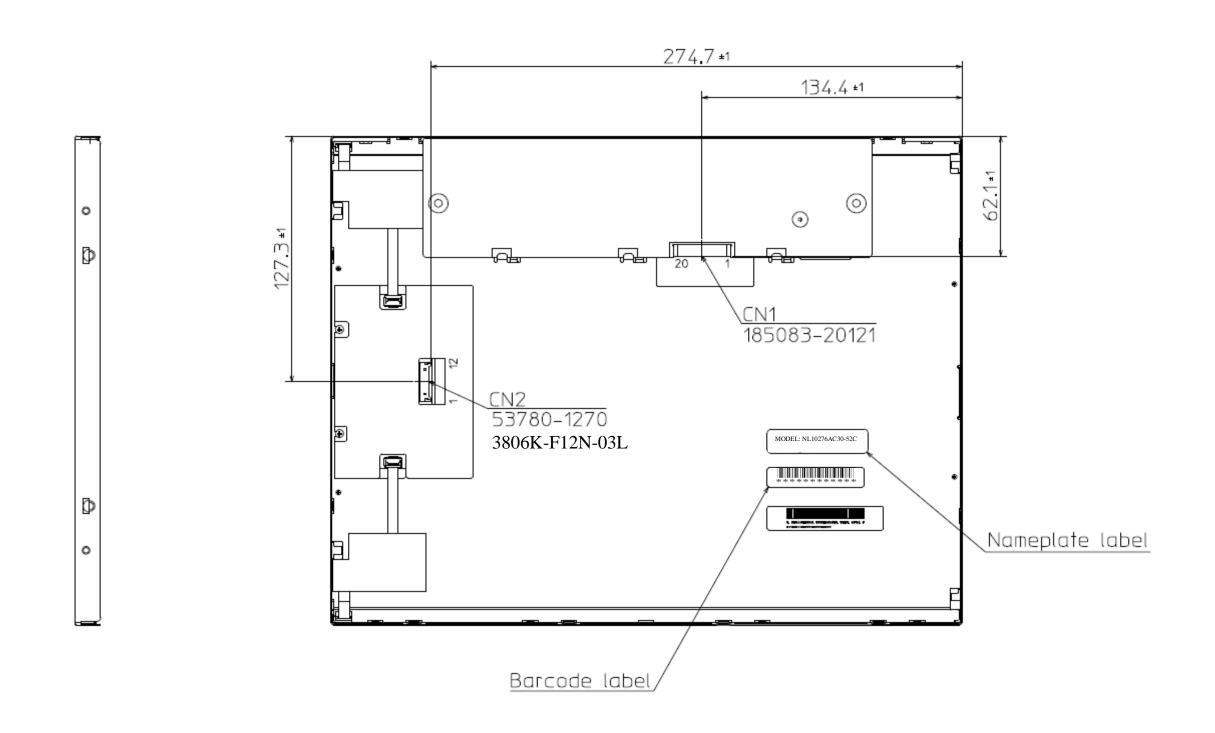


Unit: mm

Note1: The values in parentheses are for reference.

Note2: The torque for product mounting screws must never exceed 0.392N·m. And the length of product mounting screws must be  $\leq 4.5$ mm.

8.2 REAR VIEW



Unit: mm



Our company network supports you worldwide with offices in Germany, Austria, Switzerland, the UK and the USA. For more information please contact:

Headquarters

#### Germany





#### FORTEC Elektronik AG

Augsburger Str. 2b 82110 Germering

Phone: +49 89 894450-0
E-Mail: info@fortecag.de
Internet: www.fortecag.de

#### **Fortec Group Members**

#### Austria





#### Distec GmbH Office Vienna

Nuschinggasse 12 1230 Wien

Phone: +43 1 8673492-0
E-Mail: info@distec.de
Internet: www.distec.de

#### Germany





#### Distec GmbH

Augsburger Str. 2b 82110 Germering

Phone: +49 89 894363-0
E-Mail: info@distec.de
Internet: www.distec.de

#### Switzerland





#### ALTRAC AG

Bahnhofstraße 3 5436 Würenlos

Phone: +41 44 7446111
E-Mail: info@altrac.ch
Internet: www.altrac.ch

## United Kingdom





## Display Technology Ltd.

Osprey House, 1 Osprey Court Hichingbrooke Business Park Huntingdon, Cambridgeshire, PE29 6FN

Phone: +44 1480 411600

E-Mail: info@displaytechnology.co.uk
Internet: www. displaytechnology.co.uk

#### USA





## Apollo Display Technologies, Corp.

87 Raynor Avenue, Unit 1Ronkonkoma, NY 11779

Phone: +1 631 5804360
E-Mail: info@apollodisplays.com
Internet: www.apollodisplays.com